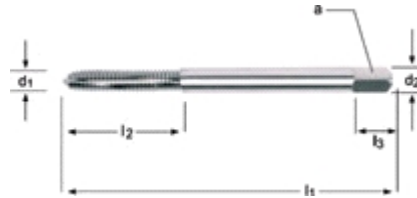



## 1580(UNC)

Thread Forming Taps: Rol-Rite



UNC	TPI	l <sub>1</sub> Inch	l <sub>2</sub> Inch	d <sub>2</sub> R Inch	□ a Inch	l <sub>3</sub> Inch	Limits	Chamfer	e-code	USD
2	56	1.3/4	7/16	0.1410	0.1100	3/16	H2	B	15802-56H2NO 3	39.35
2	56	1.3/4	7/16	0.1410	0.1100	3/16	H3	B	15802-56H3NO 3	39.35
4	40	1.7/8	9/16	0.1410	0.1100	3/16	H3	P	15804-40H3NO 2	36.05
4	40	1.7/8	9/16	0.1410	0.1100	3/16	H3	B	15804-40H3NO 3	36.05
4	40	1.7/8	9/16	0.1410	0.1100	3/16	H5	B	15804-40H5NO 3	36.05
5	40	1.15/16	5/8	0.1410	0.1100	3/16	H3	B	15805-40H3NO 3	36.05
6	32	2"	11/16	0.1410	0.1100	3/16	H3	P	15806-32H3NO 2	29.35
6	32	2"	11/16	0.1410	0.1100	3/16	H3	B	15806-32H3NO 3	29.35
6	32	2"	11/16	0.1410	0.1100	3/16	H5	P	15806-32H5NO 2	29.35
8	32	2.1/8	3/4	0.1680	0.1310	1/4	H3	P	15808-32H3NO 2	29.35
8	32	2.1/8	3/4	0.1680	0.1310	1/4	H3	B	15808-32H3NO 3	29.35
8	32	2.1/8	3/4	0.1680	0.1310	1/4	H5	P	15808-32H5NO 2	29.35
8	32	2.1/8	3/4	0.1680	0.1310	1/4	H5	B	15808-32H5NO 3	29.35
10	24	2.3/8	7/8	0.1940	0.1520	1/4	H4	P	158010-24H4N O2	29.35
10	24	2.3/8	7/8	0.1940	0.1520	1/4	H4	B	158010-24H4N O3	29.35

UNC	TPI	l <sub>1</sub> Inch	l <sub>2</sub> Inch	d <sub>2</sub> R Inch	 a Inch	l <sub>3</sub> Inch	Limits	Chamfer	e-code	USD
1/4	20	2.1/2	1"	0.2550	0.1910	5/16	H4	P	15801/4X20H4 NO2	30.05
1/4	20	2.1/2	1"	0.2550	0.1910	5/16	H4	B	15801/4X20H4 NO3	30.05
1/4	20	2.1/2	1"	0.2550	0.1910	5/16	H6	P	15801/4X20H6 NO2	30.05
5/16	18	2.23/32	1.1/8	0.3180	0.2380	7/16	H5	P	15805/16X18H5 NO2	35.30
5/16	18	2.23/32	1.1/8	0.3180	0.2380	7/16	H5	B	15805/16X18H5 NO3	35.30
5/16	18	2.23/32	1.1/8	0.3180	0.2380	7/16	H7	B	15805/16X18H7 NO3	35.30
3/8	16	2.15/16	1.1/4	0.3810	0.2860	1/2	H5	P	15803/8X16H5 NO2	40.05
3/8	16	2.15/16	1.1/4	0.3810	0.2860	1/2	H5	B	15803/8X16H5 NO3	40.05