



BELTS INTRODUCTION

- Belt offering encompasses a variety of abrasive types, lengths and widths, and grits, to cover a multitude of belt sanding needs.
- Belts are made with the highest quality industrial materials and a strong bi-directional tape splice.
- The selection of grain types and backing material is engineered to each application.
- Available in the Quick Ship™ or Blue Line™ programs, as well as Made-To-Order.



Quick Ship™ Belts

- These belts are the most popular in terms of the industrial user.
- Each package of belts is shrink-wrapped in quantities of 10.

Materials Available

Z-H (zirconium)
 1A-X/2A-X (closed coat aluminum oxide)
 AO-X (open coat aluminum oxide)
 C-W (silicon carbide wet/dry belts)

Available Grits

24-80
 24-320
 24-180
 60-220

See pages 64-67 for further information



Blue Line™ Belts

- These belts are the most popular sizes and packaged for retail.
- Supplied in either 5 or 10 belts per box, depending on grit.
- Specially designed boxes lend themselves to being displayed - either on pegboard hooks or shelving.

Materials Available

Z-H (zirconium)
 1A-X/2A-X (closed coat, aluminum oxide)
 AO-X (open coat aluminum oxide)
 C-W (silicon carbide wet/dry belts)

Available Grits

24-80
 24-320
 24-180
 60-220

See pages 65-66 for further information



SAIT-Saver™ Belts

- Economy alternative for portable belts.
- Available in aluminum oxide, closed coat material.
- Each package is shrink-wrapped in quantities of 10.

Materials Available

LA-X (closed coat, aluminum oxide)

Available Grits

40-120

See pages 64-67 for further information

Custom (Made-To-Order) Belt Program

- Broad product offering (economy Aluminum Oxide and Silicon Carbide to premium Zirconia Alumina).
- Custom made to your exact width (up to 18"), length, material, and grit.

See page 68 for further information

COATED
ABRASIVES

BELTS

BELTS

INTRODUCTION



- Stock belt program provides the most popular industrial and commercial belt sizes in an easy to order program.
- The following materials are available through this program.



Zirconia Alumina Cloth

<p>Z-H 24-80 Grit Range Closed Coat</p>	<ul style="list-style-type: none"> • Zirconia alumina abrasive material. • H-weight, waterproof polyester backing for heavy duty grinding and finishing. • For use on ferrous and non-ferrous metals, cast iron, aluminum, and stainless steel.
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Aluminum Oxide Cloth

<p>1A-X/2A-X 24-400 Grit Range Closed Coat</p>	<ul style="list-style-type: none"> • Semi-friable (1A-X)/heat-treated (2A-X) aluminum oxide grain. • X-weight cotton backing. • For general purpose grinding and finishing. • For use on alloyed steels, ferrous and non-ferrous metals, cast iron and wood.
<p>AO-X 24-180 Grit Range Open Coat</p>	<ul style="list-style-type: none"> • Semi-friable aluminum oxide grain. • X-weight cotton backing. • For general purpose, open coat grinding, polishing and finishing of materials that have the tendency to load. • For use on non-ferrous metals, aluminum and wood.
<p>LA-X - SAIT-Saver™ 40-120 Grit Range Closed Coat</p>	<ul style="list-style-type: none"> • Semi-friable aluminum oxide grain. • X-weight cotton backing. • For low cost grinding and finishing of alloyed steels, ferrous and non-ferrous metals, cast iron and wood. • Used exclusively in SAIT-Saver™.



Silicon Carbide Cloth

<p>C-W 60-220 Grit Range Closed Coat</p>	<ul style="list-style-type: none"> • Silicon carbide grain. • Waterproof X-weight cotton backing. • For grinding and finishing hard cast iron, aluminum, glass, ceramics, non-ferrous metals, plastics, rubber, marble and stone.
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ABRASIVES

BELTS



Portable Sander



File Sander



Backstand Sander



Benchstand Sander

BELTS

Size	Grit	Closed Coat Aluminum Oxide	Closed Coat Zirconium	Size	Grit	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Open Coat Aluminum Oxide	Closed Coat Zirconium	Closed Coat Silicon Carbide
		1AX/2AX Quick Ship™ Part No.	ZH Quick Ship™ Part No.			1AX/2AX Quick Ship™ Part No.	LA-X SAI-T-Saver™ Part No.	AO-X Quick Ship™ Part No.	Z-H Quick Ship™ Part No.	C-W Quick Ship™ Part No.
1/4 x 18	36	60016	64016	1 x 30	24			63200		
	40	60017	64017		36	61094		63201		
	50	60018	64018		40	61095		63202		
	60	60019	64019		50	61096		63203		
	80	60020	64020		60	61097		63204		
	100	60021			80	61098		63205		
	120	60022			100	61099		63206		
1/4 x 24	36	60030	64030		120	61100		63207		
	40	60031	64031		150			63208		
	50	60032	64032		180			63209		
	60	60033	64033		24			63210		
	80	60034	64034		36	60310		63211	58152	
	100	60035			40	60311	60623	63212	58153	
3/8 x 13	40	61122			50	60312	60624	63213	58154	
	50	61123		60	60313	60625	63214	58155	58000	
	60	61124		80	60314	60626	63215	58156	58001	
	80	61125		100	60315	60627	63216		58002	
	100	61126		120	60316	60628	63217		58003	
	120	61127		150	60317		63218		58004	
	36	60044		180	60318		63219		58005	
	40	60045		220	60319				58006	
1/2 x 12	50	60046		240	60320					
	60	60047		320	60322					
	80	60048		36	61133					
	100	60049		40	61134					
	120	60050		50	61135					
	36	60058	64058	60	61136					
1/2 x 18	40	60059	64059	80	61137					
	50	60060	64060	100	61138					
	60	60061	64061	120	61139					
	80	60062	64062	24			63220			
	100	60063		36	60506		63221			
	120	60064		40	60507		63222			
1/2 x 24	36	60086	64086	50	60508		63223			
	40	60087	64087	60	60509		63224			
	50	60088	64088	80	60510		63225			
	60	60089	64089	100	60511		63226			
	80	60090	64090	120	60512		63227			
	100	60091		180			63229			
	120	60092		36	60520			64520		
	36	60114	64114	40	60521			64521		
3/4 x 18	40	60115	64115	50	60522			64522		
	50	60116	64116	60	60523			64523		
	60	60117	64117	80	60524			64524		
	80	60118	64118	100	60525					
	100	60119		120	60526					
	120	60120		36	60534			64534		
	36	60128	64128	40	60535			64535		
3/4 x 20-1/2	40	60129	64129	50	60536			64536		
	50	60130	64130	60	60537			64537		
	60	60131	64131	80	60538			64538		
	80	60132	64132	100	60539					
	100	60133		120	60540					
	120	60134		36	60576					
1 x 12	40	60142		40	60577					
	50	60143		50	60578					
	60	60144		60	60579					
	80	60145		80	60580					
	100	60146		100	60581					
	120	60147		120	60582					
	36	60141		36	60534			64534		
1 x 21	40	60254		40	60535			64535		
	50	60255		50	60536			64536		
	60	60256		60	60537			64537		
	80	60257		80	60538			64538		
	100	60258		100	60539					
	120	60259		120	60540					
	36	60260		36	60576					
1 x 30	40	60310		40	60577					
	50	60311		50	60578					
	60	60312		60	60579					
	80	60313		80	60580					
	100	60314		100	60581					
	120	60315		120	60582					
	36	60316		36	60534			64534		
1 x 42	40	60317		40	60535			64535		
	50	60318		50	60536			64536		
	60	60319		60	60537			64537		
	80	60320		80	60538			64538		
	100	60321		100	60539					
	120	60322		120	60540					
	36	60323		36	60576					
1-1/2 x 60	40	60324		40	60577					
	50	60325		50	60578					
	60	60326		60	60579					
	80	60327		80	60580					
	100	60328		100	60581					
	120	60329		120	60582					
	36	60330		36	60534			64534		
2 x 48	40	60331		40	60535			64535		
	50	60332		50	60536			64536		
	60	60333		60	60537			64537		
	80	60334		80	60538			64538		
	100	60335		100	60539					
	120	60336		120	60540					
	36	60337		36	60576					
2 x 60	40	60338		40	60577					
	50	60339		50	60578					
	60	60340		60	60579					
	80	60341		80	60580					
	100	60342		100	60581					
	120	60343		120	60582					
	36	60344		36	60534			64534		
2 x 72	40	60345		40	60535			64535		
	50	60346		50	60536			64536		
	60	60347		60	60537			64537		
	80	60348		80	60538			64538		
	100	60349		100	60539					
	120	60350		120	60540					
	36	60351		36	60576					
2 x 132	40	60352		40	60577					
	50	60353		50	60578					
	60	60354		60	60579					
	80	60355		80	60580					
	100	60356		100	60581					
	120	60357		120	60582					
	36	60358		36	60534			64534		
2-1/2 x 14	40	60359		40	60535			64535		
	50	60360		50	60536			64536		
	60	60361		60	60537			64537		
	80	60362		80	60538			64538		
	100	60363		100	60539					
	120	60364		120	60540					
	36	60365		36	60576					
1 x 21	40	60254		40	60577					
	50	60255		50	60578					
	60	60256		60	60579					
	80	60257		80	60580					
	100	60258		100	60581					
	120	60259		120	60582					
	36	60260		36	60534			64534		
1 x 30	40	60310		40	60535			64535		
	50	60311		50	60536			64536		
	60	60312		60	60537			64537		
	80	60313		80	60538			64538		
	100	60314		100	60539					
	120	60315		120	60540					
	36	60316		36	60576					
1 x 42	40	60317		40	60577					
	50	60318		50	60578					
	60	60319		60	60579					
	80	60320		80	60580					
	100	60321		100	60581					
	120	60322		120	60582					
	36	60323		36	60534			64534		
1-1/2 x 60	40	60324		40	60535			64535		
	50	60325		50	60536			64536		
	60	60326		60	60537			64537		
	80	60327		80	60538			64538		
	100	60328		100	60539					
	120	60329		120	60540					
	36	60330		36						

BELTS



Benchstand Sander

Portable



Portable Sander

Size	Grit	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Open Coat Aluminum Oxide	Open Coat Aluminum Oxide	Closed Coat Zirconium	Closed Coat Zirconium	Closed Coat Silicon Carbide
		1AX/2AX Blue Line™ Part No.	1AX/2AX Quick Ship™ Part No.	LA-X SAIT-Saver™ Part No.	AO-X Blue Line™ Part No.	AO-X Quick Ship™ Part No.	Z-H Blue Line™ Part No.	Z-H Quick Ship™ Part No.	C-W Blue Line™ Part No.
2-1/2 x 60	36		61108					65108	
	40		61109					65109	
	50		61110					65110	
	60		61111					65111	
	80		61112					65112	
	100		61113						
	120		61114						
3 x 18	24	57100				63230			
	36	57101				63231			
	40	57102				63232			
	50	57103				63233			
	60	57104				63234			
	80	57105				63235			
	100	57106				63236			
	120	57107				63237			
	150	57108				63238			
	180	57109							
	220	57110							
	240	57111							
	320	57113							
3 x 21	24	57200			58160				
	36	57201	60604		58161		58112		
	40	57202	60605	55342	58162		58113		
	50	57203	60606	55343	58163		58114		
	60	57204	60607	55344	58164		58115		58200
	80	57205	60608	55345	58165		58116		58201
	100	57206	60609	55346	58166				58202
	120	57207	60610	55347	58167				58203
	150	57208			58168				58204
	180	57209			58169				58205
	220	57210							58206
	240	57211							
	320	57213							
3 x 24	24	57500			58170		58121		
	36	57501	60646		58171		58122		
	40	57502	60647	55352	58172		58123		
	50	57503	60648	55353	58173		58124		
	60	57504	60649	55354	58174		58125		58500
	80	57505	60650	55355	58175		58126		58501
	100	57506	60651	55356	58176				58502
	120	57507	60652	55357	58177				58503
	150	57508			58178				58504
	180	57509			58179				58505
	220	57510							58506
	240	57511							
	320	57513							

1A-X/2A-X: Aluminum oxide, closed coat, X weight cotton. For general purpose sanding, grinding and finishing of ferrous and non-ferrous metals, wood, cast iron, ordinary and alloyed steels and stainless steel.

AO-X: Aluminum oxide, open coat, X weight cotton. For general purpose sanding and grinding where an open coat structure is needed. Best choice for soft woods, non-ferrous metals, aluminum, leather, rubber and other materials that have the tendency to load.

LA-X (SAIT-Saver™): Economy Aluminum oxide, closed coat, X-weight cotton. For low cost sanding and finishing of ordinary and alloyed steels, ferrous and non-ferrous metals, cast iron, and wood. A good choice where price and best value is the determining factor.

Z-H: Zirconium, closed coat, H weight waterproof polyester. Designed for aggressive grinding of ferrous and non-ferrous metals, cast iron, stainless steel, and aluminum. Backing can be used wet or dry.

C-W: Silicon Carbide, closed coat, X weight waterproof cotton. For grinding and finishing glass, aluminum, marble, hard cast iron, ceramics, non-ferrous metals, plastics, rubber and stone. Backing can be used wet or dry.



Benchstand Sander



Portable Sander

BELTS

Size	Grit	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Open Coat Aluminum Oxide	Open Coat Aluminum Oxide	Closed Coat Zirconium	Closed Coat Zirconium	Closed Coat Silicon Carbide
		1AX/2AX Blue Line™ Part No.	1AX/2AX Quick Ship™ Part No.	LA-X SAIT-Saver™ Part No.	AO-X Blue Line™ Part No.	AO-X Quick Ship™ Part No.	Z-H Blue Line™ Part No.	Z-H Quick Ship™ Part No.	G-W Blue Line™ Part No.
3 x 60	36		60202						
	40		60203						
	50		60204						
	60		60205						
	80		60206						
	100		60207						
	120		60208						
3 x 132	36		60772					64772	
	40		60773					64773	
	50		60774					64774	
	60		60775					64775	
	80		60776					64776	
	100		60777						
	120		60778						
3-1/2 x 15-1/2	36		61145						
	40		61146						
	50		61147						
	60		61148						
	80		61149						
	100		61150						
	120		61151						
4 x 21	24	57600			58180				
	36	57601			58181				
	40	57602			58182				
	50	57603			58183				
	60	57604			58184				
	80	57605			58185				
	100	57606			58186				
	120	57607			58187				
	150	57608			58188				
	180	57609			58189				
	220	57610							
	240	57611							
	320	57613							
4 x 24	24	57900			58190		58131		
	36	57901	60842		58191		58132		
	40	57902	60843	55362	58192		58133		
	50	57903	60844	55363	58193		58134		
	60	57904	60845	55364	58194		58135		58850
	80	57905	60846	55365	58195		58136		58851
	100	57906	60847	55366	58196				58852
	120	57907	60848	55367	58197				58853
	150	57908			58198				58854
	180	57909			58199				58855
	220	57910							58856
	240	57911							
	320	57913							
4 x 36	24		60855			63240			
	36		60856			63241			
	40		60857	60663		63242			
	50		60858	60664		63243			
	60		60859	60665		63244			
	80		60860	60666		63245			
	100		60861	60667		63246			
	120		60862	60668		63247			
	150		60863			63248			
	180		60864			63249			
	220		60865						
	240		60866						
	320		60868						
4 x 48	36		60869						
	40		60870						
	50		60871						
	60		60872						
	80		60873						
	100		60874						
	120		60875						
4 x 54	36		60884						
	40		60885						
	50		60886						
	60		60887						
	80		60888						
	100		60889						
	120		60890						

COATED ABRASIVES

BELTS

BELTS



Backstand Sander Benchstand Sander

Size	Grit	Closed Coat Aluminum Oxide	Closed Coat Aluminum Oxide	Open Coat Aluminum Oxide	Closed Coat Zirconium	Closed Coat Silicon Carbide
		1AX/2AX Quick Ship™ Part No.	LA-X SAIT-Saver™ Part No.	AO-X Quick Ship™ Part No.	Z-H Quick Ship™ Part No.	C-W Quick Ship™ Part No.
4 x 60	36	60222				
	40	60223				
	50	60224				
	60	60225				
	80	60226				
	100	60227				
	120	60228				
4 x 64	80					64201
	100					64202
	120					64203
4 x 106	60					64210
	80					64211
	100					64212
	120					64213
4 x 132	36	60982			64982	
	40	60983			64983	
	50	60984			64984	
	60	60985			64985	64220
	80	60986			64986	64221
	100	60987				64222
	120	60988				
6 x 48	24	61023		63250		
	36	61024		63251	58142	
	40	61025	60683	63252	58143	
	50	61026	60684	63253	58144	
	60	61027	60685	63254	58145	58900
	80	61028	60686	63255	58146	58901
	100	61029	60687	63256		58902
	120	61030	60688	63257		58903
	150	61031		63258		58904
	180	61032		63259		58905
	220	61033				58906
	240	61034				
	320	61036				
	6 x 132	36	61051			
40		61052				
60		61054				
80		61055				
100		61056				
120		61057				

1A-X/2A-X: Aluminum oxide, closed coat, X weight cotton. For general purpose sanding, grinding and finishing of ferrous and non-ferrous metals, wood, cast iron, ordinary and alloyed steels and stainless steel.

AO-X: Aluminum oxide, open coat, X weight cotton. For general purpose sanding and grinding where an open coat structure is needed. Best choice for soft woods, non-ferrous metals, aluminum, leather, rubber and other materials that have the tendency to load.

LA-X (SAIT-Saver™): Economy Aluminum oxide, closed coat, X-weight cotton. For low cost sanding and finishing of ordinary and alloyed steels, ferrous and non-ferrous metals, cast iron, and wood. A good choice where price and best value is the determining factor.

Z-H: Zirconium, closed coat, H weight waterproof polyester. Designed for aggressive grinding of ferrous and non-ferrous metals, cast iron, stainless steel, and aluminum. Backing can be used wet or dry.

C-W: Silicon Carbide, closed coat, X weight waterproof cotton. For grinding and finishing glass, aluminum, marble, hard cast iron, ceramics, non-ferrous metals, plastics, rubber and stone. Backing can be used wet or dry.

For other sizes, grits and materials, see page 68 for our extensive custom belt program

COATED
ABRASIVES

BELTS