

RUST-OLEUM®



## 9800 SYSTEM

## DTM URETHANE MASTIC

## DESCRIPTION AND USES

The 9800 System DTM Urethane Mastic is a two component, high solids; high build, direct to metal, aliphatic acrylic polyurethane. This urethane mastic coating is designed to provide corrosion protection of steel in moderate to severe environments. It can be used directly on sound rusted steel with minimum surface preparation. It can also be used on clean steel, galvanized metal, concrete and previously coated surfaces with proper surface preparation.

It is suitable for tanks, towers, equipment, metal buildings, or chemical environments.

## PRODUCTS

## FINISHES

1-Gallon	5-Gallon	Description
9815419	—	Alumi-NON®
9865419	—	Regal Red
9871419*	9871383	Dunes Tan
9879419	—	Black
9882419	252716	Silver Gray
9886419	—	Navy Gray
9892419	9892383	White
9825419	—	Safety Blue
9844419	---	Safety Yellow
204004	297083	Safety Red
204002	297084	Safety Orange
—	M98-8404383*	ANSI 61 Light Gray
—	252726	ANSI 70 Light Gray
9801501	9801419	Activator

## TINT BASES

1-Gallon	5-Gallon	Description
9805470	—	Red Base
9806470	—	Yellow Base
9807470	9807370	Masstone Base
9808405	9808375	Deep Base
9809415	9809377	Light Base

All 9800 System standard colors (except 9815 Alumi-Non), tint bases and activators comply with USDA FSIS regulatory sanitation performance standards for food establishment. This coating is impervious to moisture and easily cleaned and sanitized. Agriculture Canada accepted: 9815, 9822, 9825, 9879, 9892, 9833, 9844, 9845, 9882, 9865, 9868, 9871 and 9886.

This product has been approved per MPI specification #72. Visit [paintinfo.com](http://paintinfo.com) for details\*\*.

## ALTERNATE PRODUCT

9800-2X is a special Made-to-Order product which has been formulated to optimize color and gloss retention when needed to maximize appearance in exterior applications. Contact your Rust-Oleum Sales Representative for ordering details.

\* Made-to-Order only. Contact Rust-Oleum Customer Service for details.

\*\* Refer to the MPI website for the most current listing of MPI certified products.

## PACKAGING

Standard premix colors are packaged in short filled gallon containers to allow for the addition of activator. The activator is packaged in a short filled, cone top, quart container. The combined base and activator components will yield one full gallon. Tint bases are packaged in short filled gallon containers to allow for the addition of colorant and activator. The following tint bases are available. **Red Base** – The red tint base can accept up to 16 ounces of colorant per gallon. **Yellow Base** – The yellow tint base can accept up to 16 ounces of colorant per gallon. **Masstone Base** – The clear tint base can accept up to 16 ounces of colorant per gallon. **Deep Base** – The deep tint base contains 0.8 pounds of titanium dioxide per gallon. It can accept up to 12 ounces of colorant per gallon. **Light Base** – The white tint base contains 1.8 pounds of titanium dioxide per gallon. It can accept up to 8 ounces of colorant per gallon. Activated tinted colors which do not use the maximum amount of colorant will yield less than a full gallon of activated material.

## COMPANION PRODUCTS

## RECOMMENDED PRIMERS

9800 System DTM Urethane Mastic is self-priming and can be used without a primer in mild to moderate exposures. The use of a primer is required in severe exposures and on heavily rusted surfaces. Also, aluminum should be primed.

The following primers are recommended for conditions indicated:

- 9100: Severe conditions; (9115 should not be used as a primer)
- 9360 or 9370: Severe conditions; these primers can be topcoated within 30 days, enhanced adhesion over aluminum.
- 5369, 5381: Moderate conditions; enhanced adhesion over aluminum.
- 2068, 2082: Mild to moderate conditions; where a single-coat, fast dry primer is needed.

## PRODUCT APPLICATION

## SURFACE PREPARATION

**ALL SURFACES:** Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Pure Strength® Cleaner/Degreaser item #3599402 or other suitable cleaner. Mold and mildew areas must be cleaned with a chlorinated cleaner or bleach solution. Rinse with fresh water and allow to dry.

**STEEL:** Hand tool (SSPC-SP-2) or power tool (SSPC-SP-3) clean to remove loose rust, scale, and deteriorated previous coatings to obtain a sound rusted surface. For optimum corrosion resistance, abrasive blast to commercial grade SSPC-SP-6, with a blast profile of 1-2 mils (25-50µ). All weld spatter should be removed along weld seams, rough welds should be ground smooth, and all sharp edges should be ground to a smooth radius.



## TECHNICAL DATA

# 9800 SYSTEM DTM URETHANE MASTIC

### PRODUCT APPLICATION (cont.)

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. Smooth, hard, glossy or aged two-component epoxy coatings should be scarified by sanding or sweep blasting to create a surface profile. The 9800 System DTM Urethane Mastic is compatible with most coatings, but a test patch is suggested.

**GALVANIZED METAL:** Remove oil, dirt, grease and other chemical deposits with Pure Strength® Cleaner/Degreaser item #3599402 or other suitable cleaner. Remove loose rust, white rust or deteriorated old coatings by hand or power tool cleaning or brush off blasting. Rinse thoroughly with fresh water and allow to fully dry.

**CONCRETE OR MASONRY:** New concrete or masonry must cure 30 days before coating. Any concrete surface must be protected from moisture transmission from uncoated areas. Remove all loose, unsound concrete. Remove laitance and create a surface profile by acid etching with Rust-Oleum 108402 Cleaning and Etch Solution or by grinding. Surface sealers and curing agents must be removed by grinding.

#### APPLICATION

Apply only when air and surface temperatures are between 40-100°F (5-38°C) and surface is at least 5°F (3°C) above the dew point. Can be applied by brush, roller or spray. For proper performance, a dry film thickness of 3 to 5 mils (75 to 125µ) per coat is required. Excessive brushing or rolling may reduce film thickness. Apply two coats to an abrasive blast cleaned surface. The 9800 System DTM Urethane Mastic can accommodate wet-on-wet recoat after 2 hours of dry time. However this process should be conducted by experienced painters only. Application must be done by spray, and since a wet film thickness gauge is impractical during the application of the second coat, care must be used to avoid excessive film build. Excessive film thickness or application of the second coat before the recommended dry time (2 hours) can result with micro-wrinkling or pinholes; either of which will lower the gloss of the finish. Wet-on-wet application of the 9800 System Urethane Mastic finish can also be done over a first coat of 9100 System DTM Epoxy Mastic (except 9115) or one of the Rust-Oleum® Industrial Primers: 9360 or 9370.

#### EQUIPMENT RECOMMENDATIONS

**BRUSH:** Good quality natural or synthetic bristle recommended.

**ROLLER:** Good quality lamb's wool or synthetic fiber recommended.

#### AIR-ATOMIZED SPRAY:

Method	Fluid Tip	Fluid Delivery	Atomizing Pressure
Pressure	0.050-0.070	10-16 oz./min.	25-60 psi
Siphon	0.043-0.070	—	25-60 psi
HVLP	0.050-0.070	—	10 psi at tip

#### AIRLESS SPRAY:

Fluid Pressure	Fluid Tip	Filter Mesh
1,800-3,000	0.013-0.017	100

### PRODUCT APPLICATION (cont.)

#### THINNING

For air-atomized spray thin as necessary with 190 or 333 Thinner up to ½ pint per gallon.

#### MIXING

Thoroughly mix the base component to ensure any settled pigment is re-dispersed before combining the components together. Combine at a 5:1 ratio (base to activator) by volume and mix thoroughly for 2-3 minutes. Power mixing is preferred. Do not mix more material than you plan to use with the listed pot life.

#### CLEAN-UP

190 Thinner

### PERFORMANCE CHARACTERISTICS

#### SYSTEM TESTED

Topcoat: 9800 System DTM Urethane Mastic.

For chemical and corrosion resistance, see the Rust-Oleum Industrial Brands Catalog (Form #275585).

#### PENCIL HARDNESS

METHOD: ASTM D3363  
RESULT: F-H

#### CONICAL FLEXIBILITY

METHOD: ASTM D522  
RESULT: 32%+

#### CYCLIC PROHESION

Rating 1-10, 10=best

METHOD: ASTM D5894, 4 cycles, 1,344 hours  
RESULT: 10 per ASTM D714 for blistering  
RESULT: 10 per ASTM D610 for rusting

#### IMPACT RESISTANCE (direct/reverse)

METHOD: ASTM D2794  
RESULT: 160/160 in.-lbs.

#### TABER ABRASION

METHOD: ASTM D4060, CS-17 wheels, 1,000 gram load, 1000 cycles  
RESULT: 74 mg loss

#### GLOSS (60°)

METHOD: ASTM D523  
RESULT: 94% (color-white)

#### ACCELERATED WEATHERING (% gloss retention)

METHOD: ASTM D4587, QUV Type A bulb, 1,551 hours  
RESULT: 95% gloss retention (color-white)



## TECHNICAL DATA

# 9800 SYSTEM DTM URETHANE MASTIC

### PHYSICAL PROPERTIES

		FINISH COLORS	TINT BASES
<b>Resin Type</b>		Aliphatic isocyanate converted acrylic polyurethane (ASTM Type V)	Aliphatic isocyanate converted acrylic polyurethane (ASTM Type V)
<b>Solvents</b>		Methyl Amyl Ketone, Butyl Acetate, Esters	Methyl Amyl Ketone, Butyl Acetate, Esters
<b>Weight*</b>	<b>Per Gallon</b>	9.2-11.2 lbs.	9.4-10.8 lbs.
	<b>Per Liter</b>	1.1-1.3 kg	1.1-1.3 kg
<b>Solids*</b>	<b>By Weight</b>	70-74%	70-73%
	<b>By Volume</b>	58-62%	60%
<b>Volatile Organic Compounds*</b>		<340 g/l (2.8 lbs./gal.)	<340 g/l (2.8 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		3-5 mils (75-125 $\mu$ )	3-5 mils (75-125 $\mu$ )
<b>Wet Film to Achieve DFT</b>		5-8 mils (125-200 $\mu$ )	5-8 mils (125-200 $\mu$ )
<b>Theoretical Coverage at 1 mil DFT (25<math>\mu</math>)</b>		930-990 sq.ft./gal. (22.9-24.4 m <sup>2</sup> /l)	960 sq.ft./gal. (23.6 m <sup>2</sup> /l)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		160-280 sq.ft./gal. (3.9-6.9 m <sup>2</sup> /l)	165-275 sq.ft./gal. (4.0-6.8 m <sup>2</sup> /l)
<b>Mixing Ratio</b>		5:1 base to activator by volume	5:1 base to activator by volume
<b>Induction Period†</b>		None required	None required
<b>Pot Life @ 70°F &amp; 50% Relative Humidity</b>		2-3 hours	2-3 hours
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	4-6 hours	3-6 hours
	<b>Handle</b>	6-9 hours	6-9 hours
	<b>Recoat</b>	16-24 hours	9-12 hours
<b>Dry Heat Resistance</b>		300°F (149°C)	
<b>Shelf Life</b>		2 years for base, 1 year for activator; open activator must be used within one week	
<b>Safety Information</b>		For additional information, see SDS	

Calculated values are shown and may vary slightly from the actual manufactured material.

\*Activated material.

†For brush and roller applications, a 30 minute set time is recommended.

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