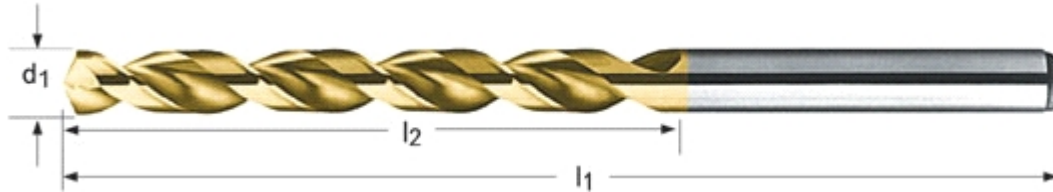




## QC91G

Taper Length Drill



Parabolic Flute



d <sub>1</sub> R "/Nr.	d <sub>1</sub> decimal Inch	l <sub>2</sub> Inch	l <sub>1</sub> Inch	e-code	USD
1/16	0.0625	1.3/4	3"	QC91G1/16	18.60
52	0.0635	2"	3.3/4	QC91GN52	18.85
51	0.0670	2"	3.3/4	QC91GN51	18.85
50	0.0700	2"	3.3/4	QC91GN50	18.85
49	0.0730	2"	3.3/4	QC91GN49	18.85
5/64	0.0781	2"	3.3/4	QC91G5/64	18.60
47	0.0785	2.1/4	4.1/4	QC91GN47	22.75
46	0.0810	2.1/4	4.1/4	QC91GN46	22.75
45	0.0820	2.1/4	4.1/4	QC91GN45	22.75
44	0.0860	2.1/4	4.1/4	QC91GN44	22.75
43	0.0890	2.1/4	4.1/4	QC91GN43	22.75
42	0.0935	2.1/4	4.1/4	QC91GN42	22.75
3/32	0.0938	2.1/4	4.1/4	QC91G3/32	22.35
41	0.0960	2.1/2	4.5/8	QC91GN41	28.35
40	0.0980	2.1/2	4.5/8	QC91GN40	28.35
39	0.0995	2.1/2	4.5/8	QC91GN39	28.35
38	0.1015	2.1/2	4.5/8	QC91GN38	28.35
37	0.1040	2.1/2	4.5/8	QC91GN37	28.35
36	0.1065	2.1/2	4.5/8	QC91GN36	28.35
7/64	0.1094	2.1/2	4.5/8	QC91G7/64	27.80
35	0.1100	2.3/4	5.1/8	QC91GN35	28.45
34	0.1110	2.3/4	5.1/8	QC91GN34	28.45
32	0.1160	2.3/4	5.1/8	QC91GN32	28.45
31	0.1200	2.3/4	5.1/8	QC91GN31	28.45
1/8	0.1250	2.3/4	5.1/8	QC91G1/8	27.05
30	0.1285	3"	5.3/8	QC91GN30	32.20

d <sub>1</sub> R "/Nr.	d <sub>1</sub> decimal Inch	l <sub>2</sub> Inch	l <sub>1</sub> Inch	e-code	USD
29	0.1360	3"	5.3/8	QC91GN29	32.20
28	0.1405	3"	5.3/8	QC91GN28	32.20
9/64	0.1406	3"	5.3/8	QC91G9/64	31.10
26	0.1470	3"	5.3/8	QC91GN26	32.20
25	0.1495	3"	5.3/8	QC91GN25	32.20
24	0.1520	3"	5.3/8	QC91GN24	32.20
5/32	0.1563	3"	5.3/8	QC91G5/32	31.10
21	0.1590	3.3/8	5.3/4	QC91GN21	37.20
20	0.1610	3.3/8	5.3/4	QC91GN20	37.20
19	0.1660	3.3/8	5.3/4	QC91GN19	37.20
18	0.1695	3.3/8	5.3/4	QC91GN18	37.20
11/64	0.1719	3.3/8	5.3/4	QC91G11/64	37.80
17	0.1730	3.3/8	5.3/4	QC91GN17	39.95
16	0.1770	3.3/8	5.3/4	QC91GN16	39.95
15	0.1800	3.3/8	5.3/4	QC91GN15	39.95
14	0.1820	3.3/8	5.3/4	QC91GN14	39.95
13	0.1850	3.3/8	5.3/4	QC91GN13	39.95
3/16	0.1875	3.3/8	5.3/4	QC91G3/16	38.70
11	0.1910	3.5/8	6"	QC91GN11	44.05
9	0.1960	3.5/8	6"	QC91GN9	44.05
8	0.1990	3.5/8	6"	QC91GN8	44.05
7	0.2010	3.5/8	6"	QC91GN7	44.05
13/64	0.2031	3.5/8	6"	QC91G13/64	44.80
6	0.2040	3.5/8	6"	QC91GN6	44.05
5	0.2055	3.5/8	6"	QC91GN5	44.05
4	0.2090	3.5/8	6"	QC91GN4	44.05
3	0.2130	3.5/8	6"	QC91GN3	44.05
7/32	0.2188	3.5/8	6"	QC91G7/32	42.65
2	0.2210	3.3/4	6.1/8	QC91GN2	48.35
15/64	0.2344	3.3/4	6.1/8	QC91G15/64	49.30
1/4	0.2500	3.3/4	6.1/8	QC91G1/4	42.25
17/64	0.2656	3.7/8	6.1/4	QC91G17/64	49.30
9/32	0.2813	3.7/8	6.1/4	QC91G9/32	50.70
19/64	0.2969	4"	6.3/8	QC91G19/64	58.70
5/16	0.3125	4"	6.3/8	QC91G5/16	55.90
21/64	0.3281	4.1/8	6.1/2	QC91G21/64	62.60
11/32	0.3438	4.1/8	6.1/2	QC91G11/32	69.70
3/8	0.3750	4.1/4	6.3/4	QC91G3/8	80.70
25/64	0.3906	4.3/8	7"	QC91G25/64	93.30
13/32	0.4063	4.3/8	7"	QC91G13/32	89.80
27/64	0.4219	4.5/8	7.1/4	QC91G27/64	103.00
7/16	0.4375	4.5/8	7.1/4	QC91G7/16	105.00
29/64	0.4531	4.3/4	7.1/2	QC91G29/64	118.00
1/2	0.5000	4.3/4	7.3/4	QC91G1/2	121.00