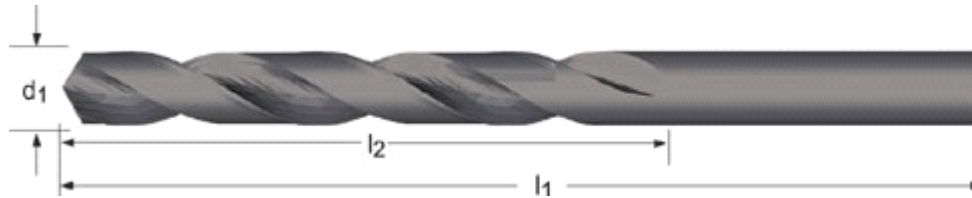


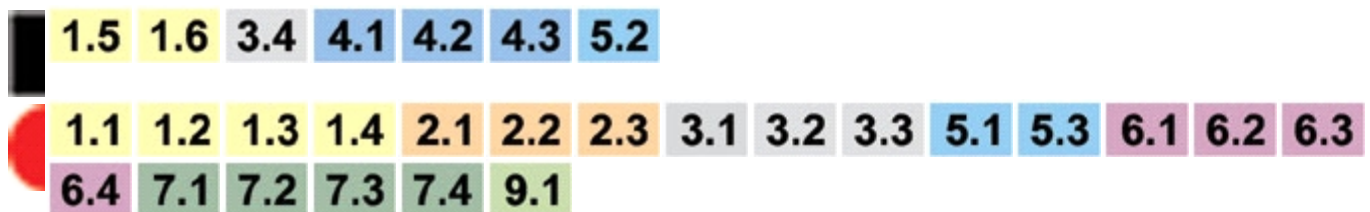
R18B

Jobber Drill

NEW
2018.10



Type B



d1 R Nr.	d1 decimal Inch	l2 Inch	l1 Inch	e-code		USD
52	0.0635	7/8	1.7/8	R18BN52		3.55
51	0.0670	1"	2"	R18BN51		3.55
50	0.0700	1"	2"	R18BN50		3.51
49	0.0730	1"	2"	R18BN49		3.51
48	0.0760	1"	2"	R18BN48		3.51
47	0.0785	1"	2"	R18BN47		3.51
46	0.0810	1.1/8	2.1/8	R18BN46		3.51
45	0.0820	1.1/8	2.1/8	R18BN45		3.51
44	0.0860	1.1/8	2.1/8	R18BN44		3.51
43	0.0890	1.1/4	2.1/4	R18BN43		3.51
42	0.0935	1.1/4	2.1/4	R18BN42		3.38
41	0.0960	1.3/8	2.3/8	R18BN41		3.38
40	0.0980	1.3/8	2.3/8	R18BN40		3.22
39	0.0995	1.3/8	2.3/8	R18BN39		3.34
38	0.1015	1.7/16	2.1/2	R18BN38		3.31
37	0.1040	1.7/16	2.1/2	R18BN37		3.34
36	0.1065	1.7/16	2.1/2	R18BN36		3.34
35	0.1100	1.1/2	2.5/8	R18BN35		3.34
34	0.1110	1.1/2	2.5/8	R18BN34		3.34
33	0.1130	1.1/2	2.5/8	R18BN33		3.34
33	0.1130	1.1/2	2.5/8	R18BN33-T	1)	12.20
32	0.1160	1.5/8	2.3/4	R18BN32		3.34
31	0.1200	1.5/8	2.3/4	R18BN31		3.34
30	0.1285	1.5/8	2.3/4	R18BN30		3.22
29	0.1360	1.3/4	2.7/8	R18BN29		3.34

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code		USD
28	0.1405	1.3/4	2.7/8	R18BN28		3.34
27	0.1440	1.7/8	3"	R18BN27		3.65
26	0.1470	1.7/8	3"	R18BN26		3.72
25	0.1495	1.7/8	3"	R18BN25		3.72
24	0.1520	2"	3.1/8	R18BN24		3.74
23	0.1540	2"	3.1/8	R18BN23		3.74
22	0.1570	2"	3.1/8	R18BN22		3.79
21	0.1590	2.1/8	3.1/4	R18BN21		3.74
20	0.1610	2.1/8	3.1/4	R18BN20		3.94
19	0.1660	2.1/8	3.1/4	R18BN19		4.00
18	0.1695	2.1/8	3.1/4	R18BN18		4.03
17	0.1730	2.3/16	3.3/8	R18BN17		4.93
16	0.1770	2.3/16	3.3/8	R18BN16		4.91
15	0.1800	2.3/16	3.3/8	R18BN15		4.93
14	0.1820	2.3/16	3.3/8	R18BN14		4.91
13	0.1850	2.5/16	3.1/2	R18BN13		4.89
12	0.1890	2.5/16	3.1/2	R18BN12		5.01
11	0.1910	2.5/16	3.1/2	R18BN11		4.97
10	0.1935	2.7/16	3.5/8	R18BN10		5.38
9	0.1960	2.7/16	3.5/8	R18BN9		5.40
8	0.1990	2.7/16	3.5/8	R18BN8		5.40
7	0.2010	2.7/16	3.5/8	R18BN7		5.38
6	0.2040	2.1/2	3.3/4	R18BN6		5.97
5	0.2055	2.1/2	3.3/4	R18BN5		5.97
4	0.2090	2.1/2	3.3/4	R18BN4		6.13
3	0.2130	2.1/2	3.3/4	R18BN3		5.97
2	0.2210	2.5/8	3.7/8	R18BN2		6.66
1	0.2280	2.5/8	3.7/8	R18BN1		6.64

¹⁾With tang