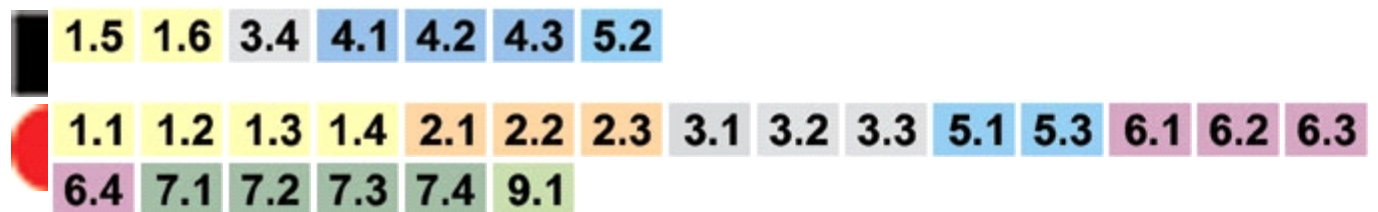
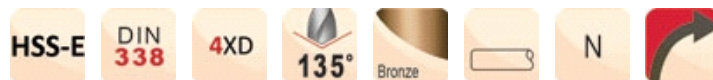


## 2ACO

Jobber Drill



Type J



$d_1$ R mm	$d_1$ decimal Inch	$l_2$ mm	$l_1$ mm	e-code	USD
1.00	0.0394	12	34	2ACO1.0	4.77
1.05	0.0413	12	34	2ACO1.05	5.28
1.10	0.0433	14	36	2ACO1.1	5.08
1.15	0.0453	14	36	2ACO1.15	5.28
1.20	0.0472	16	38	2ACO1.2	4.89
1.25	0.0492	16	38	2ACO1.25	4.86
1.30	0.0512	16	38	2ACO1.3	4.89
1.35	0.0531	18	40	2ACO1.35	5.09
1.40	0.0551	18	40	2ACO1.4	4.89
1.45	0.0571	18	40	2ACO1.45	5.09
1.50	0.0591	18	40	2ACO1.5	4.59
1.55	0.0610	20	43	2ACO1.55	5.09
1.60	0.0630	20	43	2ACO1.6	4.89
1.65	0.0650	20	43	2ACO1.65	5.09
1.70	0.0669	20	43	2ACO1.7	4.89
1.75	0.0689	22	46	2ACO1.75	5.09
1.80	0.0709	22	46	2ACO1.8	4.89
1.85	0.0728	22	46	2ACO1.85	5.09
1.90	0.0748	22	46	2ACO1.9	4.89
1.95	0.0768	24	49	2ACO1.95	5.09
2.00	0.0787	24	49	2ACO2.0	4.39
2.05	0.0807	24	49	2ACO2.05	5.09
2.10	0.0827	24	49	2ACO2.1	4.89
2.20	0.0866	27	53	2ACO2.2	4.89
2.30	0.0906	27	53	2ACO2.3	4.89

d <sub>1</sub> R mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code	USD
2.35	0.0925	27	53	2ACO2.35	5.09
2.40	0.0945	30	57	2ACO2.4	5.08
2.50	0.0984	30	57	2ACO2.5	4.57
2.60	0.1024	30	57	2ACO2.6	5.08
2.70	0.1063	33	61	2ACO2.7	5.08
2.80	0.1102	33	61	2ACO2.8	6.07
2.90	0.1142	33	61	2ACO2.9	6.07
3.00	0.1181	33	61	2ACO3.0	5.93
3.10	0.1220	36	65	2ACO3.1	6.07
3.20	0.1260	36	65	2ACO3.2	5.58
3.25	0.1280	36	65	2ACO3.25	5.79
3.30	0.1299	36	65	2ACO3.3	5.56
3.40	0.1339	39	70	2ACO3.4	5.92
3.50	0.1378	39	70	2ACO3.5	5.59
3.60	0.1417	39	70	2ACO3.6	6.94
3.70	0.1457	39	70	2ACO3.7	6.94
3.75	0.1476	39	70	2ACO3.75	7.27
3.80	0.1496	43	75	2ACO3.8	6.94
4.00	0.1575	43	75	2ACO4.0	6.63
4.10	0.1614	43	75	2ACO4.1	7.45
4.20	0.1654	43	75	2ACO4.2	6.67
4.25	0.1673	43	75	2ACO4.25	7.55
4.30	0.1693	47	80	2ACO4.3	7.34
4.40	0.1732	47	80	2ACO4.4	8.10
4.50	0.1772	47	80	2ACO4.5	7.32
4.70	0.1850	47	80	2ACO4.7	8.20
4.80	0.1890	52	86	2ACO4.8	9.60
5.00	0.1969	52	86	2ACO5.0	8.80
5.10	0.2008	52	86	2ACO5.1	9.92
5.20	0.2047	52	86	2ACO5.2	10.80
5.25	0.2067	52	86	2ACO5.25	11.20
5.30	0.2087	52	86	2ACO5.3	10.80
5.50	0.2165	57	93	2ACO5.5	9.64
5.60	0.2205	57	93	2ACO5.6	11.50
5.70	0.2244	57	93	2ACO5.7	11.50
5.90	0.2323	57	93	2ACO5.9	11.50
6.00	0.2362	57	93	2ACO6.0	10.90
6.10	0.2402	63	101	2ACO6.1	12.20
6.20	0.2441	63	101	2ACO6.2	11.30
6.30	0.2480	63	101	2ACO6.3	11.30
6.40	0.2520	63	101	2ACO6.4	12.75
6.50	0.2559	63	101	2ACO6.5	12.20
6.60	0.2598	63	101	2ACO6.6	13.85
6.70	0.2638	63	101	2ACO6.7	12.75
6.80	0.2677	69	109	2ACO6.8	13.60
6.90	0.2717	69	109	2ACO6.9	14.70

d <sub>1</sub> R mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code	USD
7.00	0.2756	69	109	2ACO7.0	12.95
7.10	0.2795	69	109	2ACO7.1	14.70
7.20	0.2835	69	109	2ACO7.2	16.20
7.25	0.2854	69	109	2ACO7.25	18.35
7.30	0.2874	69	109	2ACO7.3	17.80
7.50	0.2953	69	109	2ACO7.5	15.90
7.80	0.3071	75	117	2ACO7.8	18.85
7.90	0.3110	75	117	2ACO7.9	18.85
8.00	0.3150	75	117	2ACO8.0	18.45
8.20	0.3228	75	117	2ACO8.2	20.95
8.40	0.3307	75	117	2ACO8.4	22.85
8.50	0.3346	75	117	2ACO8.5	20.15
8.80	0.3465	81	125	2ACO8.8	26.30
8.90	0.3504	81	125	2ACO8.9	26.30
9.00	0.3543	81	125	2ACO9.0	23.20
9.10	0.3583	81	125	2ACO9.1	26.30
9.20	0.3622	81	125	2ACO9.2	26.30
9.30	0.3661	81	125	2ACO9.3	26.30
9.40	0.3701	81	125	2ACO9.4	26.30
9.50	0.3740	81	125	2ACO9.5	23.80
9.60	0.3780	87	133	2ACO9.6	29.85
9.70	0.3819	87	133	2ACO9.7	29.85
9.80	0.3858	87	133	2ACO9.8	29.85
10.00	0.3937	87	133	2ACO10.0	27.50
10.20	0.4016	87	133	2ACO10.2	29.15
10.50	0.4134	87	133	2ACO10.5	30.35
10.80	0.4252	94	142	2ACO10.8	35.95
11.00	0.4331	94	142	2ACO11.0	31.00
11.20	0.4409	94	142	2ACO11.2	43.15
11.50	0.4528	94	142	2ACO11.5	37.30
11.80	0.4646	94	142	2ACO11.8	43.95
12.00	0.4724	101	151	2ACO12.0	39.15
12.20	0.4803	101	151	2ACO12.2	45.25
12.50	0.4921	101	151	2ACO12.5	39.80
13.00	0.5118	101	151	2ACO13.0	52.10