



## 25-Piece Metric Cobalt RED HELIX™ Kit

Milwaukee® Cobalt RED HELIX™ Drill Bits are engineered for extreme durability and long life in hard metal applications. Designed with a Variable Helix™ that includes an aggressive 35° Helix Angle which ends at 15°, the Cobalt bits with RED HELIX™ provide Rapid Chip Removal™ limiting heat buildup to Stay Sharper Longer™. The 135° split point tip delivers a precision start and prevents walking for fast, accurate holes. Ideal for tough applications and provide Up to 10X life vs. Black Oxide Drill Bits™ but can be used in all twist drilling applications.

### INCLUDES:

[\(1\) 1MM \(48-89-2501\)](#) [\(1\) 1.5MM \(48-89-2502\)](#) [\(1\) 2MM \(48-89-2503\)](#) [\(1\) 2.5MM \(48-89-2504\)](#) [\(1\) 3MM \(48-89-2505\)](#)  
[\(1\) 3.5MM \(48-89-2507\)](#) [\(1\) 4MM \(48-89-2508\)](#) [\(1\) 4.5MM \(48-89-2510\)](#) [\(1\) 5MM \(48-89-2512\)](#) [\(1\) 5.5MM \(48-89-2513\)](#)  
[\(1\) 6MM \(48-89-2514\)](#) [\(1\) 6.5MM \(48-89-2515\)](#) [\(1\) 6.8MM \(48-89-2517\)](#) [\(1\) 7.5MM \(48-89-2518\)](#) [\(1\) 8MM \(48-89-2519\)](#)  
[\(1\) 8.5MM \(48-89-2520\)](#) [\(1\) 9MM \(48-89-2521\)](#) [\(1\) 9.5MM \(48-89-2522\)](#) [\(1\) 10MM \(48-89-2523\)](#)  
[\(1\) 10.5MM \(48-89-2524\)](#) [\(1\) 11MM \(48-89-2525\)](#) [\(1\) 11.5MM \(48-89-2526\)](#) [\(1\) 12MM \(48-89-2527\)](#)  
[\(1\) 12.5MM \(48-89-2528\)](#) [\(1\) 13MM \(48-89-2529\)](#)

### FEATURES:

- Up to 10X Life vs. Black Oxide
- RED HELIX™ Design for Rapid Chip Removal™
- 135° split point for precision start no walking
- Chip Breaker™ Decreases Heat Build-Up

### PRODUCT SPECIFICATIONS:

Pack Qty	1 Pack
Length	7.5"
Weight	1.25

Coating	Cobalt
Height	2.0"
Width	9.00"