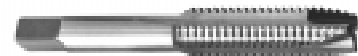
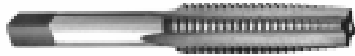


HIGH SPEED STEEL

# METRIC TAPS

## GROUND THREAD



- LIST NO. 773M — HAND TAPS\*
- LIST NO. 773M SET — 3 PIECE SETS, PLUG, BOTTOMING AND TAPER CHAMFER
- LIST NO. 774M — SPIRAL POINTED TAPS (Plug Chamfer Only)

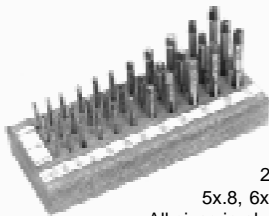
\*Please specify plug, bottoming or taper chamfer when ordering.

Size mm	Pitch mm	No. of Flutes	Hand Taps		Spiral Pointed	
			Price Each		No. of Flutes	Price Each
			List No. 773M	List No. 773M Set		List No. 774M
1.6	.35	2	19.20	57.60	2	21.49
1.8	.35	2	19.20	57.60	2	21.49
2	.40	3	19.20	57.60	2	19.80
2.2	.45	3	11.80	35.40	2	14.28
2.3	.40	3	11.80	35.40	2	14.28
2.5	.45	3	11.80	35.40	2	14.28
2.6	.45	3	11.80	35.40	2	14.28
2.8	.45	3	11.80	35.40	2	14.28
3	.50	3	9.80	29.40	2	11.37
3	.60	3	8.10	24.30	—	—
3.5	.60	3	8.10	24.30	2	9.79
4	.50	4	8.40	25.20	2	9.79
4	.70	4	8.10	24.30	2	9.79
4	.75	4	8.40	25.20	—	—
4.5	.75	4	8.10	24.30	2	9.79
5	.50	4	8.40	25.20	2	9.79
5	.80	4	8.10	24.30	2	9.79
5	.90	4	8.40	25.20	—	—
6	.50	4	8.60	25.80	—	—
6	.75	4	8.60	25.80	2	9.79
6	.80	—	—	—	2	9.79
6	1.00	4	8.60	25.80	2	9.79
6.3	1.00	4	9.30	27.90	2	9.79
7	.50	4	9.30	27.90	2	11.37
7	1.00	4	9.30	27.90	2	11.37
8	.75	4	9.20	27.60	2	11.37
8	1.00	4	9.20	27.60	2	11.37
8	1.25	4	9.20	27.60	2	11.37
8	1.50	4	9.27	27.81	2	11.37
9	.50	4	12.09	36.27	2	11.37
9	1.00	4	12.09	36.27	2	11.37
9	1.25	4	12.09	36.27	2	11.37
10	.75	4	13.10	39.30	—	—
10	1.00	4	13.10	39.30	3	18.78
10	1.25	4	13.10	39.30	3	18.78
10	1.50	4	13.80	41.40	3	18.78
11	.75	4	17.59	52.77	3	18.78
11	1.25	4	17.59	52.77	—	—
11	1.50	4	17.59	52.77	3	18.78
12	.80	4	—	—	3	23.00
12	1.00	4	21.00	63.00	—	—
12	1.25	4	21.00	63.00	3	23.00
12	1.50	4	21.00	63.00	3	23.00
12	1.75	4	20.79	62.37	3	23.00
13	1.25	4	31.20	93.60	—	—
14	1.00	4	31.20	93.60	—	—
14	1.25	4	31.20	93.60	3	34.85
14	1.50	4	31.20	93.60	3	34.85
14	2.00	4	31.20	93.60	3	34.85
15	1.00	4	38.27	114.81	—	—
15	1.50	4	38.27	114.81	—	—
15	2.00	4	38.27	114.81	—	—
16	1.00	4	38.27	114.81	3	40.63
16	1.50	4	38.27	114.81	3	40.63

Size mm	Pitch mm	No. of Flutes	Hand Taps		Spiral Pointed	
			Price Each		No. of Flutes	Price Each
			List No. 773M	List No. 773M Set		List No. 774M
16	2.00	4	38.27	114.81	3	40.63
17	1.50	4	51.40	154.20	—	—
18	1.00	4	51.40	154.20	3	50.87
18	1.50	4	51.40	154.20	3	50.87
18	2.00	4	51.40	154.20	3	50.87
18	2.50	4	51.40	154.20	3	50.87
20	1.00	4	69.89	209.67	3	73.87
20	1.50	4	69.89	209.67	3	73.87
20	2.00	4	69.89	209.67	—	—
20	2.50	4	69.89	209.67	3	73.87
22	1.00	4	72.75	218.25	—	—
22	1.50	4	72.75	218.25	3	97.96
22	2.00	4	72.75	218.25	—	—
22	2.50	4	72.75	218.25	3	97.96
24	1.00	4	93.39	280.17	—	—
24	1.50	4	93.39	280.17	—	—
24	2.00	4	93.39	280.17	3	118.54
24	3.00	4	93.39	280.17	3	118.54
25	1.50	4	163.95	491.85	—	—
26	1.50	4	163.95	491.85	—	—
27	1.50	4	120.50	491.85	—	—
27	2.00	4	120.50	361.50	—	—
27	3.00	4	113.90	361.50	—	—
28	1.50	4	197.19	591.57	—	—
30	1.50	4	197.19	591.57	—	—
30	2.00	4	197.19	591.57	—	—
30	3.00	4	197.19	591.57	—	—
30	3.50	4	197.19	591.57	—	—
32	1.50	4	210.35	631.05	—	—
32	2.00	4	197.19	591.57	—	—
33	1.50	4	268.59	805.77	—	—
33	2.00	4	210.35	631.05	—	—
33	3.50	4	210.35	631.05	—	—
34	1.50	4	268.59	805.77	—	—
35	1.00	4	268.59	805.77	—	—
36	1.50	4	268.59	805.77	—	—
36	2.00	4	268.59	805.77	—	—
36	3.00	4	268.59	805.77	—	—
36	4.00	4	268.59	805.77	—	—
38	1.50	4	354.72	1064.16	—	—
39	3.00	6	354.72	1064.16	—	—
39	4.00	6	354.72	1064.16	—	—
40	1.50	6	456.00	1368.00	—	—
42	1.50	6	456.00	1368.00	—	—
42	2.00	6	456.00	1368.00	—	—
45	1.50	6	456.00	1368.00	—	—
45	4.00	6	456.00	1368.00	—	—
45	4.50	6	456.00	1368.00	—	—
48	1.50	6	485.00	1455.00	—	—
48	3.00	6	485.00	1455.00	—	—
48	5.00	6	485.00	1455.00	—	—
52	1.50	6	599.00	1797.00	—	—
52	5.00	6	599.00	1797.00	—	—

HIGH SPEED STEEL

## ◆ HAND TAP SET



### METRIC SIZES SET NO. 773MA

33 Piece Set  
Contains 1 piece each of:  
2x.4, 2.5x.45, 3x.5, 3.5x.6, 4x.7,  
5x.8, 6x1, 7x1, 8x1.25, 10x1.5, 12x1.75  
All sizes in plug, bottoming and taper chamfer.  
Supplied in wood stand.

SET PRICE — \$ 215.00

HIGH SPEED STEEL

## ◆ METRIC TAP AND DRILL SET

MADE IN U.S.A.



### SET NO. 773S

16 Piece Set  
Contains 1 piece of each  
Drill and Tap.  
Supplied in vinyl pouch.

SET PRICE — \$ 74.50

8 TAPS		8 DRILLS	
TAP SIZES		DRILL SIZES	
M3 x 0.5		2.50	
M3.5 x 0.6		2.90	
M4 x 0.7		3.30	
M5 x 0.8		4.20	
M6 x 1.0		5.00	
M8 x 1.25		6.75	
M10 x 1.5		8.50	
M12 x 1.75		10.25	