



Revision Number: 006.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE EA 615 B HARDENER known as Hysol 615 HARD  
**Product type:** Epoxy Hardener  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 702134  
**Item number:** 83094\_1571015  
**Region:** United States  
**Contact information:**  
 Telephone: (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE DAMAGE.

**HAZARD CLASS**

**HAZARD CATEGORY**

SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
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Polymercaptan hardener	Proprietary	30 - 60
Quartz (SiO <sub>2</sub> )	14808-60-7	30 - 60
Filler	Unknown	5 - 10
Talc	14807-96-6	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Substituted aminophenol	Proprietary	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Substituted aminophenol	Proprietary	0.1 - 1
Aluminium hydroxide	21645-51-2	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Immediately contact emergency personnel. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Clean residue with soap and water. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Keep container closed. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

**Storage:** Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polymercaptan hardener	None	None	None	None
Quartz (SiO <sub>2</sub> )	0.025 mg/m <sup>3</sup> TWA Respirable fraction.	0.3 mg/m <sup>3</sup> TWA Total dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable.	None	None
Filler	None	15 mg/m <sup>3</sup> TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction.	None	None
Talc	2 mg/m <sup>3</sup> TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable. 0.3 mg/m <sup>3</sup> TWA Total dust.	None	50 ppm
Titanium dioxide	10 mg/m <sup>3</sup> TWA	15 mg/m <sup>3</sup> PEL Total dust.	None	None
Substituted aminophenol	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m <sup>3</sup> TWA Inhalable dust. 3 mg/m <sup>3</sup> TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	None
Substituted aminophenol	None	None	None	None
Aluminium hydroxide	10 mg/m <sup>3</sup> TWA (as Al) Total dust. 1 mg/m <sup>3</sup> TWA Respirable fraction.	15 mg/m <sup>3</sup> TWA (as Al) Total dust. 5 mg/m <sup>3</sup> TWA (as Al) Respirable fraction.	None	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Rubber gloves recommended. Neoprene gloves. Polyvinyl alcohol gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Viscous, Liquid
<b>Color:</b>	White
<b>Odor:</b>	Strong, Ammoniacal
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	0.2 mm hg (20 °C (68°F))
<b>Boiling point/range:</b>	> 148.9 °C (> 300°F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	3.6
<b>Flash point:</b>	102 °C (215.6 °F) Cleveland open cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not miscible or difficult to mix
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 0.10 % (value for resin and hardener together) (estimated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.
<b>Incompatible materials:</b>	Strong acids. Strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Excessive heat. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause irritation to nose and throat.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage.  
**Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polymercaptan hardener	None	No Records
Quartz (SiO <sub>2</sub> )	None	Immune system, Lung, Some evidence of carcinogenicity
Filler	None	No Data
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Substituted aminophenol	None	Irritant, Allergen
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Substituted aminophenol	None	No Records
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg	Irritant, Lung, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polymercaptan hardener	No	No	No
Quartz (SiO <sub>2</sub> )	Known To Be Human Carcinogen.	Group 1	No
Filler	No	No	No
Talc	No	Group 2B	No
Titanium dioxide	No	Group 2B	No
Substituted aminophenol	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Substituted aminophenol	No	No	No
Aluminium hydroxide	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

<b>15. REGULATORY INFORMATION</b>
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**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

<b>16. OTHER INFORMATION</b>
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**This safety data sheet contains changes from the previous version in sections: 3**

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