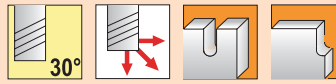


525M - 2 Flute
535M - 4 Flute
525MA - 2 Flute
535MA - 4 Flute

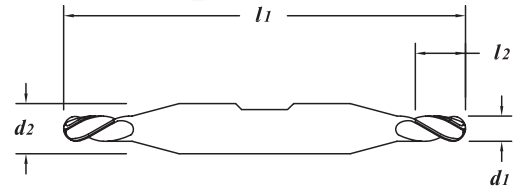
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TOLERANCES	
d_1	+0.001" -0.002" (+0.000 -0.050mm)
d_2	-0.001" -0.004" (-0.025 -0.100mm)
Ball radius	+0.000" -0.001" (+0.000 -0.025mm)

Standard Length - Double End - 3/8" Shank - Ball End

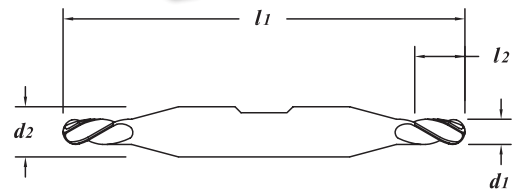
Solid submicron grain carbide end mill - center cutting
 Common 3/8" diameter shank with weldon flat
 For strength and adaptability when converting from high speed steel



525M EDP#	535M EDP#	d_1 †		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
		Decimal	Diameter Metric								
35010	36010	.1250	1/8"	3.17	3/8"	3"	3/8"	36.96	35.35	33.75	32.14
35020	36020	.1562	5/32"	3.97	3/8"	3"	7/16"	36.96	35.35	33.75	32.14
35030	36030	.1875	3/16"	4.76	3/8"	3"	1/2"	36.96	35.35	33.75	32.14
35040	36040	.2188	7/32"	5.56	3/8"	3"	9/16"	36.96	35.35	33.75	32.14
35050	36050	.2500	1/4"	6.35	3/8"	3"	5/8"	36.96	35.35	33.75	32.14
35060	36060	.2812	9/32"	7.14	3/8"	4"	11/16"	42.46	40.61	38.77	36.92
35070	36070	.3125	5/16"	7.94	3/8"	4"	3/4"	42.46	40.61	38.77	36.92
35080	36080	.3438	11/32"	8.73	3/8"	4"	3/4"	42.46	40.61	38.77	36.92
35090	36090	.3750	3/8"	9.52	3/8"	4"	3/4"	42.46	40.61	38.77	36.92

Standard Length - Double End - 3/8" Shank - Ball End - TiAlN Coated

Solid submicron grain carbide end mill - center cutting
 Common 3/8" diameter shank with weldon flat
 For strength and adaptability when converting from high speed steel
 Dry or semi-dry machining
 Up to 40% faster than uncoated



525MA EDP#	535MA EDP#	d_1 †		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
		Decimal	Diameter Metric								
35017	36017	.1250	1/8"	3.17	3/8"	3"	3/8"	46.88	44.84	42.81	40.77
35027	36027	.1562	5/32"	3.97	3/8"	3"	7/16"	46.88	44.84	42.81	40.77
35037	36037	.1875	3/16"	4.76	3/8"	3"	1/2"	46.88	44.84	42.81	40.77
35047	36047	.2188	7/32"	5.56	3/8"	3"	9/16"	46.88	44.84	42.81	40.77
35057	36057	.2500	1/4"	6.35	3/8"	3"	5/8"	46.88	44.84	42.81	40.77
35067	36067	.2812	9/32"	7.14	3/8"	4"	11/16"	55.08	52.69	50.28	47.89
35077	36077	.3125	5/16"	7.94	3/8"	4"	3/4"	55.08	52.69	50.28	47.89
35087	36087	.3438	11/32"	8.73	3/8"	4"	3/4"	55.08	52.69	50.28	47.89
35097	36097	.3750	3/8"	9.52	3/8"	4"	3/4"	55.08	52.69	50.28	47.89