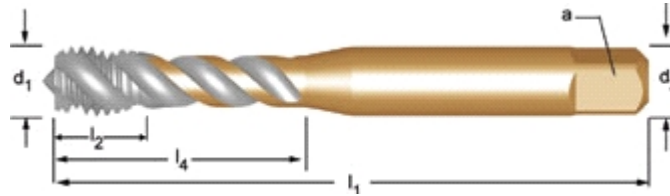


## E027

UNC Machine Tap Spiral Flute 45°



UNC	TPI	l <sub>1</sub> Inch	l <sub>2</sub> Inch	d <sub>2</sub> Inch	∠ a Inch	z	Limits			l <sub>4</sub> Inch	e-code	USD
6	32	2"	0.2610	0.1410	0.1100	3	H2	N36	2.85	0.5938	E0276-32	26.85
8	32	2.1/8	0.2484	0.1680	0.1310	3	H2	N29	3.50	0.6526	E0278-32	26.85
10	24	2.3/8	0.2650	0.1940	0.1520	3	H3	N25	3.90	0.8434	E02710-24	26.85
12	24	2.3/8	0.2520	0.2200	0.1650	3	H3	N16	4.50	0.8848	E02712-24	29.15
1/4	20	2.1/2	0.3937	0.2550	0.1910	3	H3	N7	5.10	1.0993	E02711/4	30.55
5/16	18	2.23/32	0.4567	0.3180	0.2380	3	H3	F	6.60	1.3094	E0275/16	37.60
3/8	16	2.15/16	0.5315	0.3810	0.2860	3	H3	5/16	8.00	1.4415	E0273/8	43.55
7/16	14	3.5/32	0.6299	0.3230	0.2420	3	H3	U	9.40	-	E0277/16	64.60
1/2	13	3.3/8	0.6890	0.3670	0.2750	3	H3	27/64	10.80	-	E02711/2	77.60
9/16	12	3.19/32	0.7087	0.4290	0.3220	3	H3	31/64	12.20	-	E0279/16	129.00
5/8	11	3.13/16	0.7087	0.4800	0.3600	3	H3	17/32	13.50	-	E0275/8	129.00
3/4	10	4.1/4	0.8858	0.5900	0.4420	3	H4	21/32	16.50	-	E0273/4	175.00
7/8	9	4.11/16	0.9843	0.6970	0.5230	3	H4	49/64	19.50	-	E0277/8	224.00
1"	8	5.1/8	1.1811	0.8000	0.6000	3	H4	7/8	22.25	-	E0271	293.00